

Z-Nano



BLUM

Speed reduction	70.0%
No. of measurements	2
Maximum length correction	0.000
Maximum position error (MPE)	0.000

Tool number 1: 20
Tool length: 100.127
Tool length offset: 0.000

Length measurement of centric tools

Change values, press key (Program select), start CNC

Set values

1/10 μ

highest measuring accuracy

smallest tool diameters

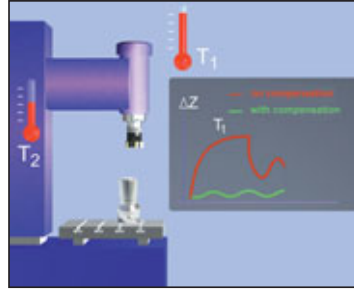
reliable tool monitoring

BLUM
BLUM-Invotec
Made in Germany

Type: 3.0175-045
No.: 2.01645



BLUM



The accuracy of today's machine tools is heavily influenced by temperature variation. The temperature differences within the machine caused by spindle motors, axis motion, workpiece machining, and sunlight cause errors that significantly exceed the workpiece tolerances. These drifts are identified and compensated by the Z-Nano.

Your advantage:

The Z-Nano provides constant high machine accuracy due to automatic correction of the drifted axis.



The probe Z-Nano allows fast, precise and automatic tool length measuring of various tool types.



Due to the linear working principle the probe provides a minimal and torque-free measuring force. Even the most sensitive and smallest tool diameters can be measured.



For high precision measurement of the smallest tool diameters, the Z-Nano is available in the "High Precision" (HP) version.



The proven standard software is the result of our extensive experience in the field of tool measurement.

Our universal NC macros are user-friendly and available for a variety of controls. Customized adaptations are also available.

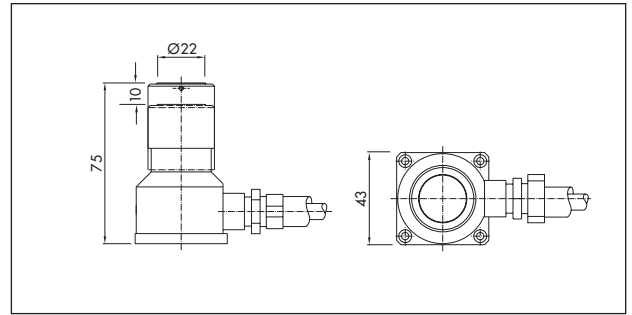
BLUM High Tech Measuring Systems guarantee the highest precision and reliability under the toughest working conditions.

For nearly twenty years the measuring systems by BLUM stand for constant manufacturing quality as well as minimal downtimes.

Optimized production quality and advanced materials ensure the reliability and precision of all BLUM Measuring Systems.

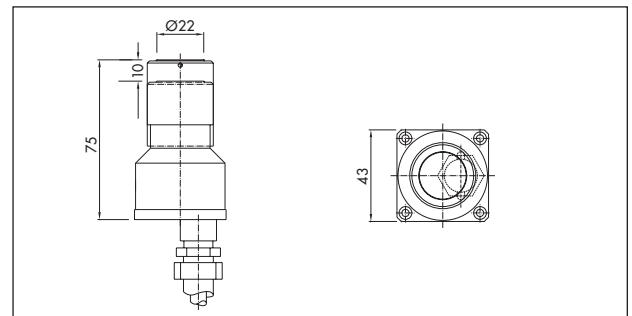


Z-Nano



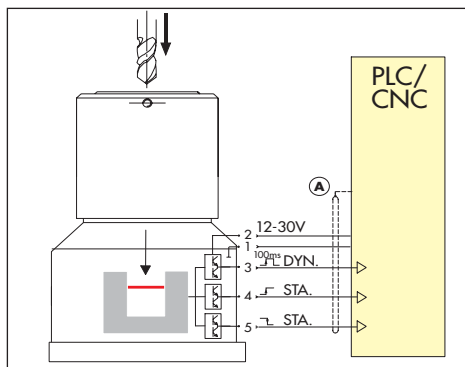
Z-Nano
P83.0175-045-A1

Z-Nano HP (High Precision)
P83.0175-045-A1-HP



Z-Nano
P83.0175-046-A1

Z-Nano HP (High Precision)
P83.0175-046-A1-HP



BLUM

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Technical Data

Protection class	IP 67	
Current supply	12–30 V DC / 100 mA	
Output	12–30 V DC / 50 mA	
	Standard	High Precision (HP)
Repeatability	± 0,5 µm	± 0,1 µm
Minimum tool diameter	> 0,5 mm	> 0,1 mm
Measuring force	2,5 N	2,0 N
Maximum stroke	10 mm	10 mm
Compatible with all standard controls, e.g. Fanuc, Siemens, Heidenhain, Mazatrol		

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Los Angeles, USA

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Nagoya, Japan

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